

# US WEATHERSEAL WINDOWS & DOORS CORP. ACOUSTICAL PERFORMANCE TEST REPORT

**SCOPE OF WORK**

ASTM E90 SOUND TRANSMISSION LOSS TESTING ON A JC-02, TILT-TURN WINDOW

**REPORT NUMBER**

L2861.01-113-11-R0

**TEST DATE**

08/25/20

**ISSUE DATE**

12/28/20

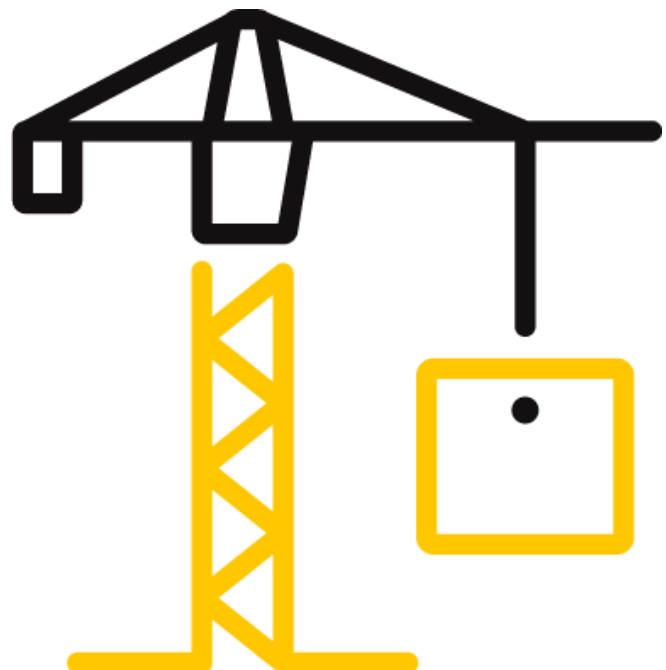
**PAGES**

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**DOCUMENT CONTROL NUMBER**

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## TEST REPORT FOR US WEATHERSEAL WINDOWS & DOORS CORP.

Report No.: L2861.01-113-11-R0

Date: 12/28/20

### REPORT ISSUED TO

#### US WEATHERSEAL WINDOWS & DOORS CORP.

4916 3rd Avenue

Brooklyn, New York 11220

### SECTION 1

#### SCOPE

Intertek Building & Construction (B&C) was contracted by US Weatherseal Windows & Doors Corp. to conduct a sound transmission loss test. Results obtained are tested values and were secured by using the designated test methods. The complete test data is included herein. The client provided the test specimen. All measurements were conducted in the HT test chambers at Intertek B&C located in York, Pennsylvania.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends four years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

For INTERTEK B&C:

<b>COMPLETED BY:</b>	Andrew M. Johnston	<b>REVIEWED BY:</b>	Kurt A. Golden
<b>TITLE:</b>	Technician Acoustical Testing	<b>TITLE:</b>	Project Lead Acoustical Testing
<b>SIGNATURE:</b>		<b>SIGNATURE:</b>	
<b>DATE:</b>	12/28/20	<b>DATE:</b>	12/28/20

AMJ:jmcs

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**SECTION 2**

**SUMMARY OF TEST RESULTS**

<b>SERIES/MODEL</b>	JC-02
<b>TYPE</b>	Tilt-turn window
<b>GLAZING (Nominal Dimensions)</b>	1-9/16" IG (3/16" tempered, 1/2" argon, 3/16" tempered, 1/2" argon, 3/16" tempered)
<b>DATA FILE NO.</b>	L2861.01A
<b>STC</b>	35
<b>OITC</b>	26

**SECTION 3**

**TEST METHODS**

The specimens were evaluated in accordance with the following:

**ASTM E90-09 (2016)**, *Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements*

**ASTM E413-16**, *Classification for Rating Sound Insulation*

**ASTM E1332-16**, *Standard Classification for Rating Outdoor-Indoor Sound Attenuation*

**ASTM E2235-04 (2020)**, *Standard Test Method for Determination of Decay Rates for Use in Sound Insulation Test Methods*

**SECTION 4**

**SPECIMEN INSTALLATION**

A sound transmission loss test was initially performed on a filler wall.

The specimen plug was removed from the filler wall assembly. The specimen was placed on an isolation pad in the test opening. Duct seal was used to seal the perimeter of the specimen to the test opening on both sides. The interior side of the specimen, when installed, was approximately 1/4" from being flush with the receive room side of the filler wall. A stethoscope was used to check for any abnormal air leaks around the test specimen prior to testing. Operable portions of the test specimen, if any, were cycled at least five times prior to testing.

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**SECTION 5  
EQUIPMENT**

The equipment listed below meets the requirements of the test methods stated in Section 3 of this report.

INSTRUMENT	MANUFACTURER	MODEL	DESCRIPTION	ASSET #	CAL DATE
Data Acquisition Card	National Instruments	PXI-4462	Data Acquisition Card	63763-3*	04/20
Data Acquisition Card	National Instruments	PXI-4462	Data Acquisition Card	65125*	05/20
Data Acquisition Card	National Instruments	PXI-4462	Data Acquisition Card	65126*	05/20
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64902	10/19
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	65968	01/20
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	65103	03/20
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	64905	03/20
Source Room Microphone	PCB piezotronics	378C20	Microphone and Preamplifier	64906	03/20
Receive Room Microphone	PBC Piezotronics	378B20	Microphone and Preamplifier	64907	01/20
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64908	01/20
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64909	01/20
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64910	01/20
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64911	10/19
Receive Room Environmental Indicator	Comet	T7510	Receive Room	64915	01/20
Source Room Environmental Indicator	Comet	T7510	Source Room	64914	02/20
Microphone Calibrator	Norsonic	1251	Acoustical Calibrator	Y002919	04/20

\*- Note: The calibration frequency for this equipment is every two years per the manufacturer's recommendation.

**TEST CHAMBER**

	VOLUME	DESCRIPTION
RECEIVE ROOM	234 m <sup>3</sup>	Rotating vane and stationary diffusers Temperature and humidity controlled Isolation pads under the floor
SOURCE ROOM	207 m <sup>3</sup>	Stationary diffusers only Temperature and humidity controlled

	MAXIMUM SIZE	DESCRIPTION
TL TEST OPENING	4.27 m wide by 3.05 m high	Vibration break between source and receive rooms

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### SECTION 6

#### LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Andrew M. Johnston	Intertek B&C
Kurt A. Golden	Intertek B&C

### SECTION 7

#### TEST PROCEDURE

The sensitivity of the microphones was checked before measurements were conducted.

The transmission loss values were obtained for a single direction of measurement.

Two background noise sound pressure level and five sound absorption measurements were conducted at each of five microphone positions.

Two sound pressure level measurements were made simultaneously in receive and source rooms at each of five microphone positions.

The air temperature and relative humidity conditions were monitored and recorded during all measurements.

Data for flanking limit tests, repeatability measurements, and reference specimen tests are available upon request.

Intertek B&C will store samples of test specimens for four years.

### SECTION 8

#### ACOUSTICAL TEST CALCULATIONS

Transmission loss (TL) at each 1/3 octave frequency is the average source room sound pressure level minus the average receive room sound pressure level, plus, 10 times the log of the specimen area divided by the sound absorption of the receive room with the sample in place.

#### STC Rating

To obtain the Sound Transmission Class (STC), read the TL of the contour curve at 500 Hz. The sum of the deficiencies below the contour curve must not exceed 32. The maximum deficiency at any one frequency must not exceed 8.

#### OITC Rating

The Outdoor-Indoor Transmission Class (OITC) is calculated by subtracting the logarithmic summation of the TL values from the logarithmic summation of the A-weighted transportation noise spectrum stated in ASTM E1332.

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### SECTION 9

#### SPECIMEN DESCRIPTION

	FRAME	VENT
<b>SIZE</b>	47-1/4" by 59"	44-1/2" by 56-1/2"
<b>THICKNESS</b>	2-3/4"	3-1/4"
<b>CORNERS</b>	Mitered	Mitered
<b>FASTENERS</b>	Keyed and staked	Keyed and staked
<b>SEAL METHOD</b>	Sealant	Sealant
<b>MATERIAL</b>	Aluminum	Aluminum
<b>REINFORCEMENT</b>	N/A	N/A
<b>THERMAL BREAK MATERIAL</b>	Insulbar	Insulbar
<b>DAYLIGHT OPENING SIZE</b>	N/A	39-1/4" by 51"

<b>MEASURED OVERALL INSULATION GLASS UNIT THICKNESS</b>	1.522"
<b>SPACER TYPE</b>	Aluminum

	EXTERIOR SHEET	GAP	CENTER SHEET	GAP	INTERIOR SHEET
<b>MEASURED THICKNESS</b>	0.202"	0.516"	0.194"	0.479"	0.191"
<b>MUNTIN PATTERN</b>	N/A	N/A	N/A	N/A	N/A
<b>MATERIAL</b>	Tempered	Argon*	Tempered	Argon*	Tempered
<b>LAMINATE MATERIAL</b>	N/A	N/A	N/A	N/A	N/A

<b>GLAZING METHOD</b>	Interior
<b>GLAZING MATERIAL</b>	Silicone
<b>GLAZING BEAD MATERIAL</b>	Aluminum

\* - Stated per Client/Manufacturer, N/A-Not Applicable

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	TYPE	QUANTITY	LOCATION
<b>WEATHERSTRIP</b>	3/16" Diameter hollow bulb gasket with 1/8" leaf	1 Row	Perimeter of vent
	1" by 1" Rubber step gasket with 3/16" leaf	1 Row	Perimeter of frame
	1/8" Diameter hollow bulb gasket	1 Row	Perimeter of frame
<b>HARDWARE</b>	Multi-point lock assembly set	1	Lock stile
	Keeper	5	Perimeter of frame
	Hinge	2	Hinge jamb
	Single arm hinge	1	Head
<b>DRAINAGE</b>	1-1/4" by 1/4" Weep slot	2	Sill face

TOTAL WEIGHT (lbs)	AVERAGE WEIGHT (lbs/ft <sup>2</sup> )
160	8.26

Photographs are included in Section 11.

Drawings of the test specimen are included in Section 12.

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### SECTION 10

#### TEST RESULTS

#### L2861.01A DATA

<b>SPECIMEN AREA</b>	1.80 m <sup>2</sup>	<b>RECEIVE TEMP.</b>	23.6 °C	<b>SOURCE TEMP</b>	22.7 °C
<b>TECHNICIAN</b>	Andrew M Jo	<b>RECEIVE HUMIDITY</b>	45%	<b>SOURCE HUMIDIT</b>	42%

FREQ (Hz)	BACKGROUND SPL (dB)	ABSORPTION (m <sup>2</sup> )	SOURCE SPL (dB)	RECEIVE SPL (dB)	SPECIMEN TL (dB)	95% CONFIDENCE LIMIT	NUMBER OF DEFICIENCIES
80	38.0	5.5	102	77	22	2.29	-
100	34.7	5.7	102	71	27	1.88	-
125	38.3	5.8	104	81	18	1.02	1
160	41.3	5.4	106	86	16	1.30	6
200	40.7	5.0	106	82	19	0.75	6
250	33.3	5.4	102	73	24	0.57	4
315	27.7	5.7	103	70	27	0.83	4
400	25.0	6.1	102	66	31	0.51	3
500	29.0	6.3	102	63	33	0.41	2
630	22.4	6.0	102	58	39	0.40	0
800	19.0	6.2	100	53	42	0.38	0
1000	16.7	6.4	102	51	45	0.44	0
1250	14.5	7.0	100	49	45	0.38	0
1600	12.4	7.4	99	49	44	0.33	0
2000	9.6	7.9	100	54	39	0.29	0
2500	8.5	8.9	101	60	34	0.36	5
3150	7.9	10.5	99	54	38	0.38	1
4000	8.2	13.0	97	40	48	0.35	0
5000	8.9	16.7	97	35	52	0.47	-
<b>STC RATING</b>	35 (Sound Transmission Class)						
<b>DEFICIENCIES</b>	32 (Sum of Deficiencies)						
<b>OITC RATING</b>	26 (Outdoor-Indoor Transmission Class)						

- Notes:**
- 1) Receive Room levels less than 5 dB above the Background levels are red.
  - 2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.
  - 3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied

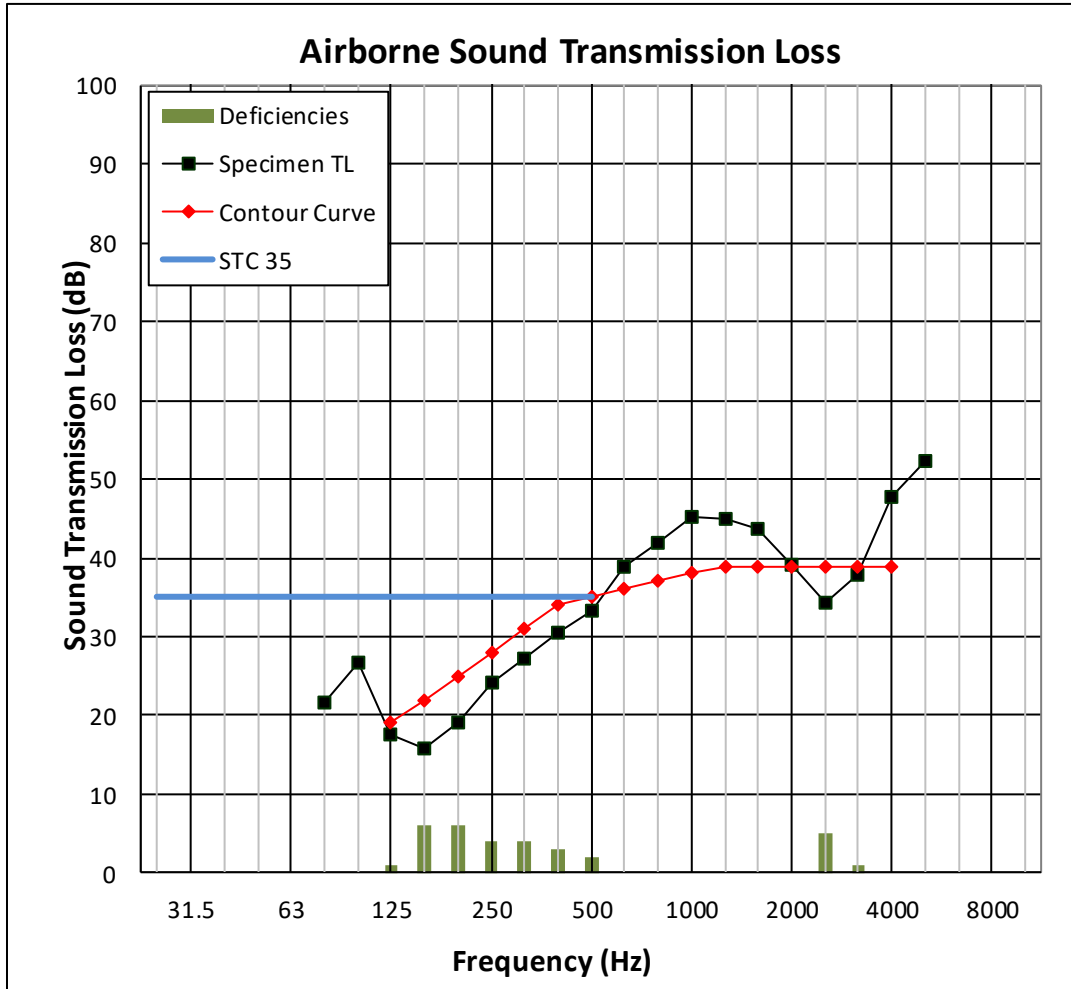


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### L2861.01A GRAPH



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### SECTION 11 PHOTOGRAPHS



**Photo No. 1**  
**Receive Room View of Installed Test Specimen**



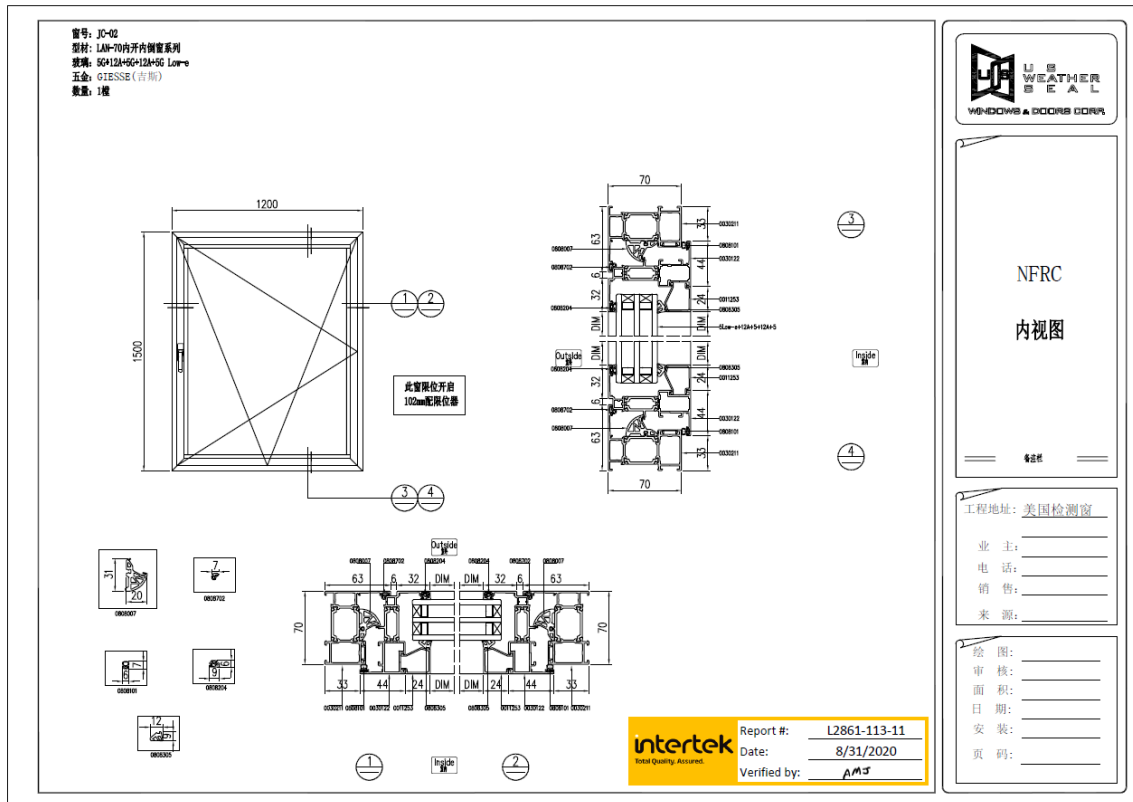
**Photo No. 2**  
**Source Room View of Installed Test Specimen**

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### SECTION 12 DRAWINGS



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### Window Glass

1032

1332

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Verified by: *AMS*

内视图

工程地址: 美国检测窗

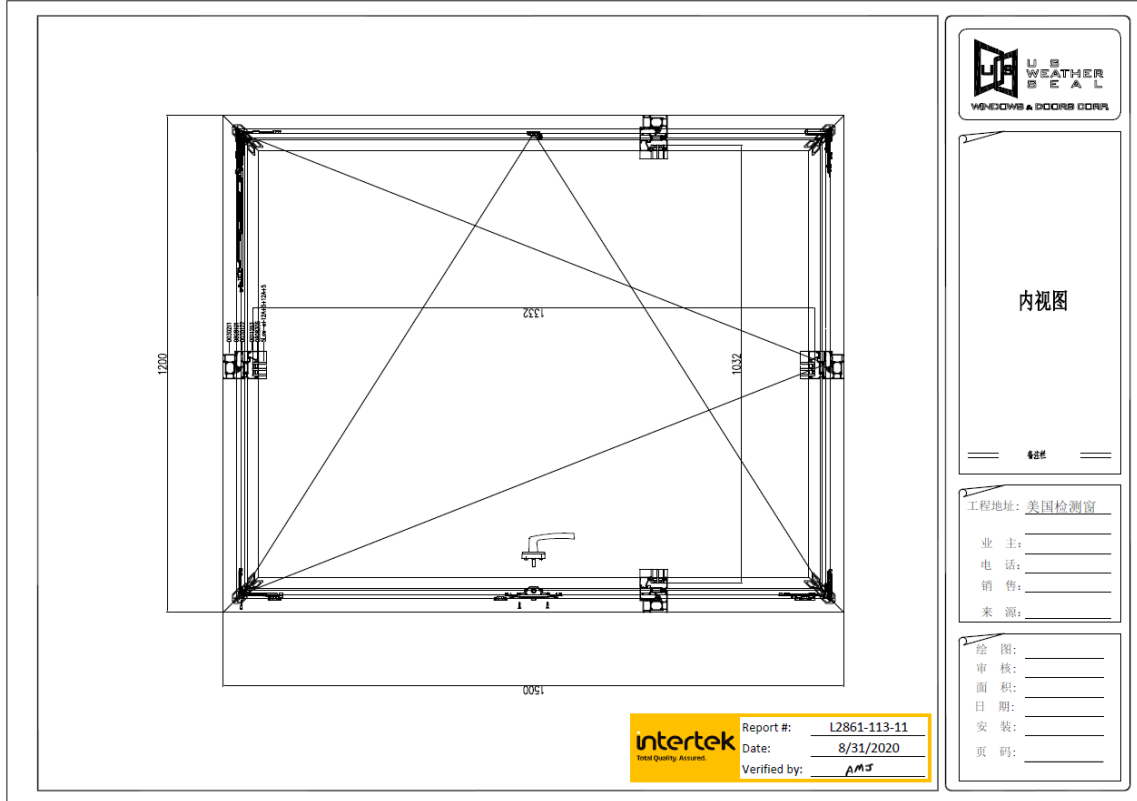
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电话: \_\_\_\_\_  
销售: \_\_\_\_\_  
来源: \_\_\_\_\_

绘图: \_\_\_\_\_  
审核: \_\_\_\_\_  
面积: \_\_\_\_\_  
日期: \_\_\_\_\_  
安装: \_\_\_\_\_  
页码: \_\_\_\_\_

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内视图

图号

工程地址: 美国检测窗

业主: \_\_\_\_\_  
电话: \_\_\_\_\_  
销售: \_\_\_\_\_  
来源: \_\_\_\_\_

绘图: \_\_\_\_\_  
审核: \_\_\_\_\_  
面积: \_\_\_\_\_  
日期: \_\_\_\_\_  
安装: \_\_\_\_\_  
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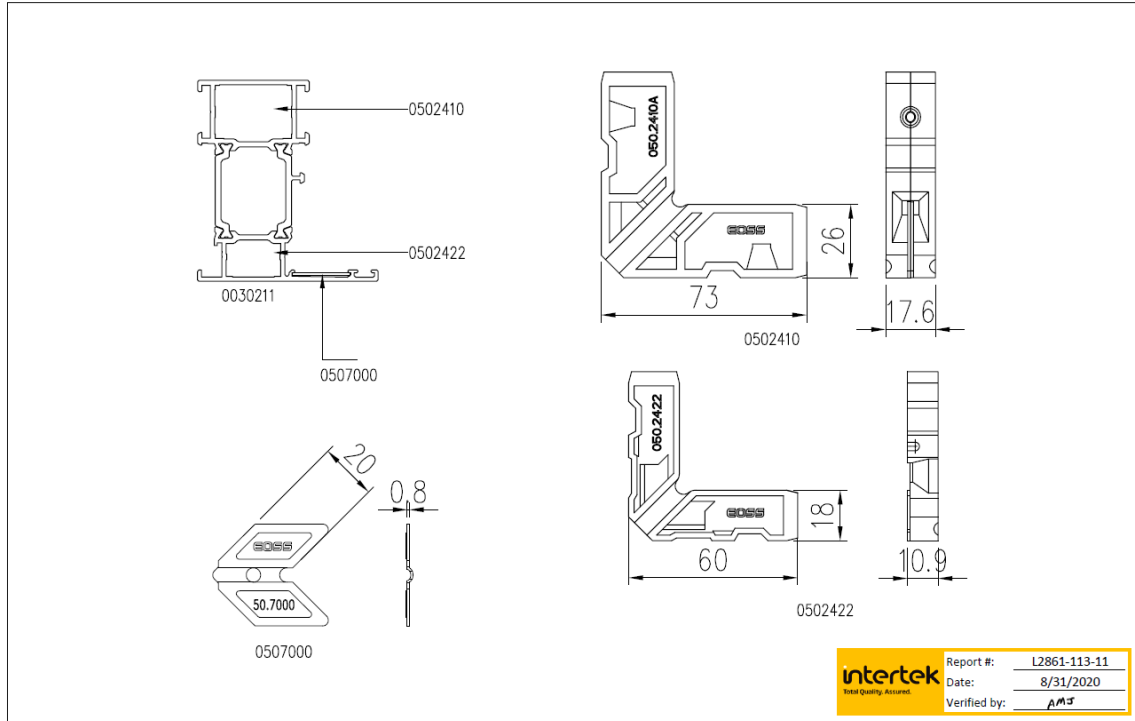
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Total Quality. Assured.

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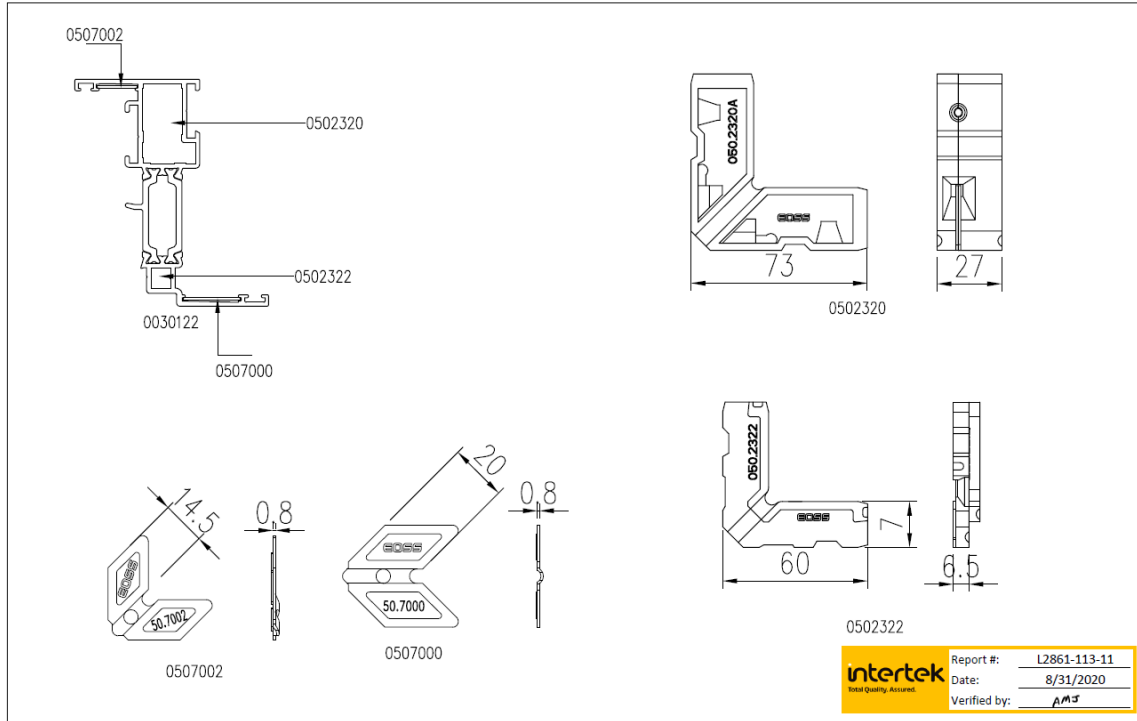
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**SECTION 13**

**REVISION LOG**

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