

US WEATHERSEAL WINDOWS & DOORS CORP. COMPUTER SIMULATION REPORT

SCOPE OF WORK

2128 Ocean Casement Window- NFRC 100/200/500 simulations to determine U-Factor, Solar Heat Gain Coefficient, Visible Transmittance and Condensation Resistance ratings.

REPORT NUMBER

I1439.01-116-45

TEST DATE

03/15/19

ISSUE DATE

03/15/19

RECORD RETENTION END DATE

03/15/24

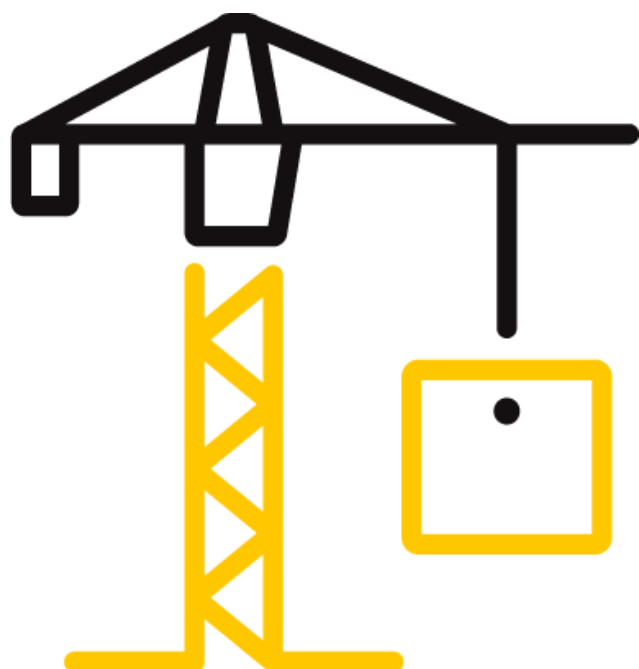
PAGES

11

DOCUMENT CONTROL NUMBER

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TEST REPORT FOR US WEATHERSEAL WINDOWS & DOORS CORP.

Report No: I1439.01-116-45

Date: 03/15/19

REPORT ISSUED TO

US WEATHERSEAL WINDOWS & DOORS CORP.

4916 3rd Avenue

Brooklyn, New York 11220

SECTION 1

SUMMARY

SERIES/MODEL: 2128 Ocean Casement Window

Intertek Building & Construction (Intertek B&C) was contracted to perform U-Factor, Solar Heat Gain Coefficient, Visible Transmittance and Condensation Resistance simulations in accordance with the National Fenestration Rating Council (NFRC).

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends five years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

FOR INTERTEK B&C:

COMPLETED BY:	Dale C. White
TITLE:	Simulation Technician
SIGNATURE:	
DATE:	03/15/19

REVIEWED BY:	Eric S. Leitner
TITLE:	Simulation Technician Team Leader
SIGNATURE:	
DATE:	03/15/19

DCW:dcw

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SECTION 2

TEST METHODS

The products were evaluated in accordance with the following:

ANSI/NFRC 100-2017, Procedure for Determining Fenestration Product U-Factors

ANSI/NFRC 200-2017, Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

NFRC 500-2017, Procedure for Determining Fenestration Product Condensation Resistance Values

**Condensation Resistance results obtained from this procedure are for controlled laboratory conditions and do not include the effects of air movement through the specimen, solar radiation, and the thermal bridging that may occur due to the specific design and construction of the fenestration system opening.*

Ratings values included in this report are for submittals to an NFRC-licensed IA and are not meant to be used directly for labeling purposes. Only those values identified on a valid Certification Authorization Report (CAR) by an NFRC accredited Inspection Agency (IA) are to be used for labeling purposes. The ratings values were rounded in accordance with NFRC 601, NFRC Unit and Measurement Policy.

Intertek B&C is an NFRC accredited simulation laboratory and all simulations were conducted in full compliance with NFRC approved procedures and specifications. The values included in this report are not considered in compliance with ANSI/NFRC 100, ANSI/NFRC 200, and/or NFRC 500 unless the associated validation test requirements have been satisfied, as applicable.

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SECTION 3

TEST PROCEDURE

The total product, including specific frame, spacer, and glass details, was modeled using NFRC approved software.

FRAME AND EDGE MODELING	THERM 7.4.4
CENTER-OF-GLASS MODELING	WINDOW 7.4.14
TOTAL PRODUCT CALCULATIONS	WINDOW 7.4.14
SPECTRAL DATA LIBRARY	IGDB 65.0

Modeling Assumptions / Technical Interpretations

Any modeling assumptions and technical interpretations required to model this product are listed below.

- 1) To prevent air infiltration, tape was applied to all interior sash crack locations.
- 2) The glass used is not in the spectral data library, and cannot be certified.

SECTION 4

SIMULATION SPECIMEN DESCRIPTION

SERIES/MODEL	2128 Ocean Casement Window
PRODUCT TYPE	Casement, Single Vent
FRAME MATERIAL	AT - Aluminum w/ Thermal Breaks - All Members
SASH MATERIAL	AT - Aluminum w/ Thermal Breaks - All Members
STANDARD SIZE	600mm x 1500mm
NFRC CPD NUMBER	

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SECTION 4 (Continued)

SIMULATION SPECIMEN DESCRIPTION

SPACER OPTIONS			
TYPE	PRIMARY SEAL	SECONDARY SEAL	CODE
Aluminum Spacer	Butyl Rubber	Silicone	A1-D

GRID OPTIONS		
GRID SIZE	GRID TYPE	GRID PATTERN
None	-	-

REINFORCEMENT OPTIONS	
LOCATION	MATERIAL
None	-

GAS FILLING TECHNIQUE	
FILL TYPE	METHOD
90% Argon	Single-Probe, Timed

EDGE-OF-GLASS CONSTRUCTION	
INTERIOR CONDITION	Aluminum bead with EPDM gasket
EXTERIOR CONDITION	Aluminum leg with EPDM gasket

WEATHERSTRIPPING		
TYPE	QUANTITY	LOCATION
EPDM Gasket	1	Frame & sash Perimeter

FRAME/SASH MATERIALS FINISH	
INTERIOR	Aluminum (Painted/Anodized)
EXTERIOR	Aluminum (Painted/Anodized)

VALIDATION MATRIX*	
PRODUCT LINE	REPORT NUMBER
None	-

**These products are part of a validation matrix. Only one is required for validation testing.*

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SECTION 5

SPECIALTY PRODUCTS TABLE

The specialty products method allows the manufacturer to determine the overall product SHGC and VT for any glazing option. The center of glass SHGC and/or VT must be determined using WINDOW 7.4.14. The method calculates overall product SHGC and VT indexed on center of glass properties. All values used in the calculations are truncated to six decimal place precision.

	No Dividers	Dividers < 1	Dividers > 1
SHGC0	0.018205	0.020052	0.021795
SHGC1	0.538623	0.483974	0.432445
VT0	0.000000	0.000000	0.000000
VT1	0.520418	0.463921	0.410650

$$SHGC = SHGC0 + SHGCc (SHGC1 - SHGC0)$$

$$VT = VT0 + VTc (VT1 - VT0)$$

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SECTION 6

SIMULATION RESULTS

TOTAL PRODUCT CALCULATIONS (2128 Ocean Casement Window)														
Option Number	Pane Thickness 1 (in)	Gap Width 1 (in)	Pane Thickness 2 (in)	Gap Width 2 (in)	Pane Thickness 3 (in)	Gap Width 3 (in)	Pane Thickness 4 (in)	Gap Fill	Low-e (Surface #)	Tint	Spacer	Grid Type		
	U-Factor (Btu/Hr-Ft ² -F)		Solar Heat Gain Coefficient (SHGC) Grids (None / <1 / >=1)				Visible Transmittance (VT) Grids (None / <1 / >=1)		Condensation Resistance (CR)					
1	XETG0160/Argon/Clear/Argon/Clear (6mm-6mm-6mm) 42mm IG													
	0.234	0.472	0.232	0.472	0.232			ARG90	0.114(#2)	CL	A1-D	N		
	U-Factor		0.39		SHGC (N)		0.20		VT (N)		0.25		CR	51



Total Quality. Assured.

130 Derry Court
York, PA 17406

Telephone: 717-764-7700
Facsimile: 717-764-4129
www.intertek.com/building

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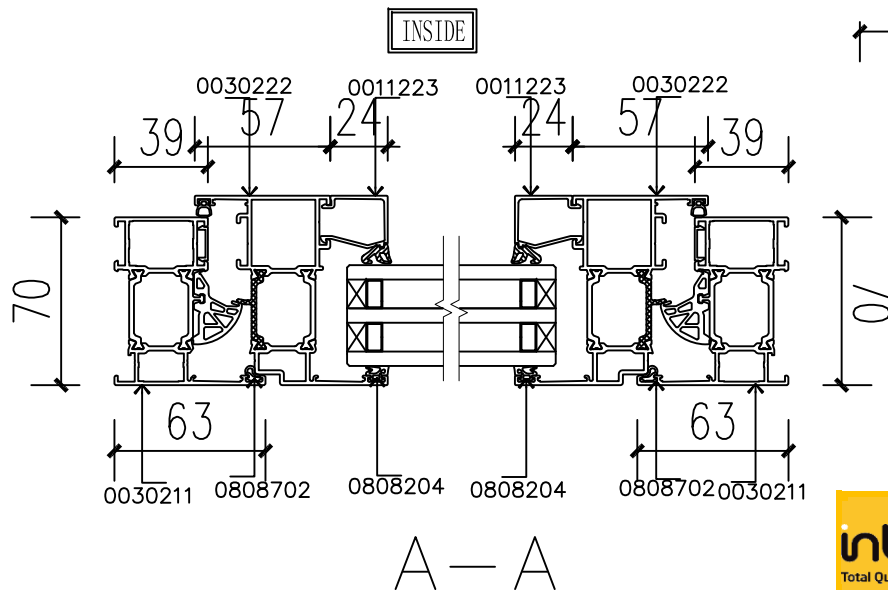
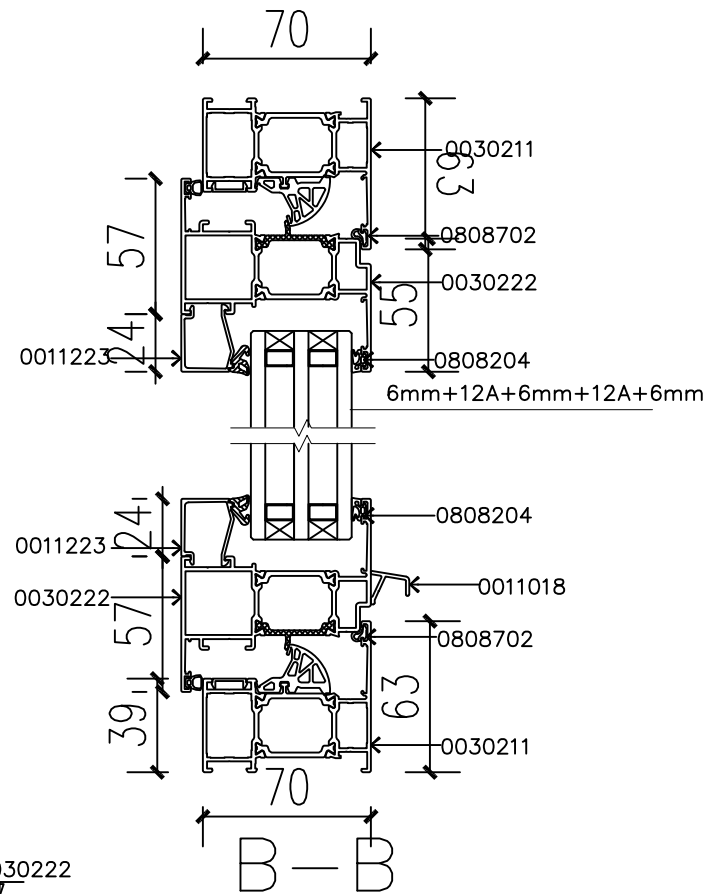
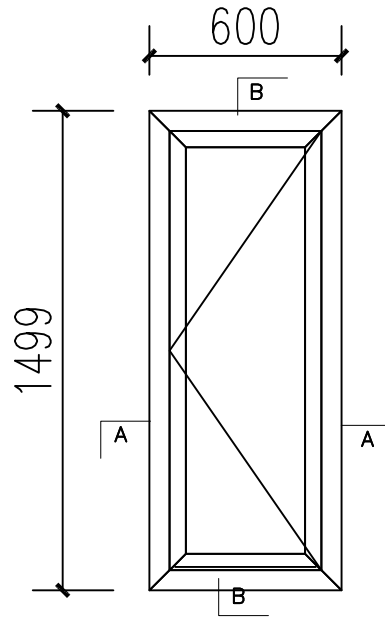
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SECTION 7

DRAWINGS / BILL OF MATERIALS

The drawings which follow have been reviewed by Intertek B&C and are representative of the simulation results reported herein. Any deviations are documented herein or on the drawings.



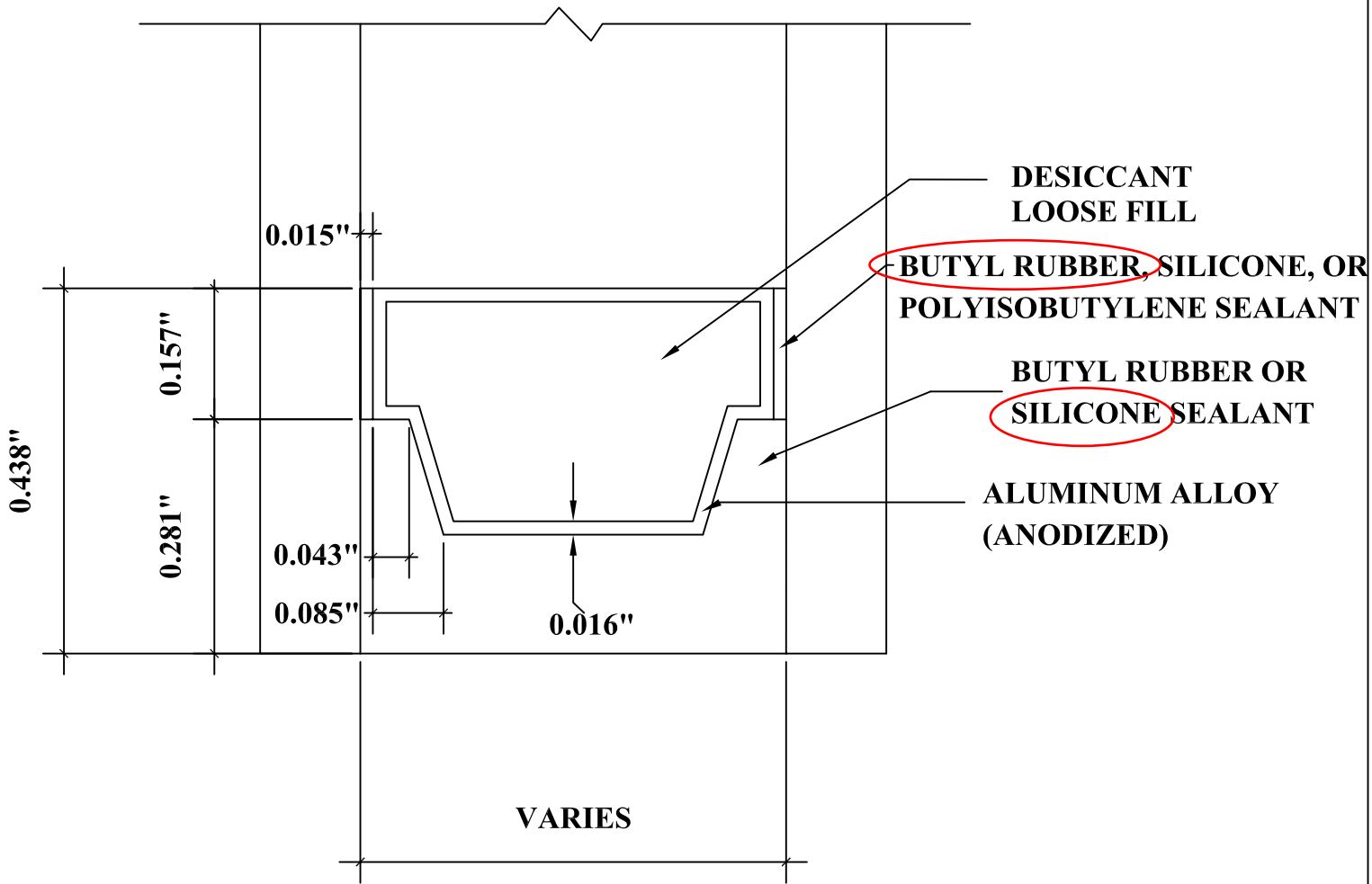
FAX: +86-760-88306385
E-mail: starspangle@163.com

ITEM	2128	
PROJECT	ALUMINUM DOOR & WINDOW	
DESIGN	STARLIGHT	
CONTENT	DETAIL DWG	
ITEM MARK		
DATE	2018-1-16	
CHANGED		
No.	DATE	CONTENT

CONFIRM SIGNING:

intertek
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Report #: 11439-116-45
Date: 7/13/2018
Verified by: *[Signature]*



DETAIL FOR THERMAL MODELING OF
ALUMINUM SPACER (A1-D)



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130 Derry Court
York, PA 17406

Telephone: 717-764-7700
Facsimile: 717-764-4129
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SECTION 8

REVISION LOG

REVISION #	DATE	PAGES	REVISION
.01R0	03/15/19	N/A	Original report issued.